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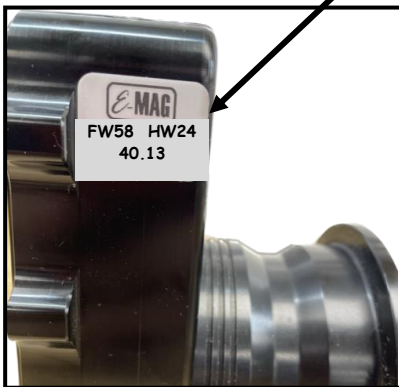
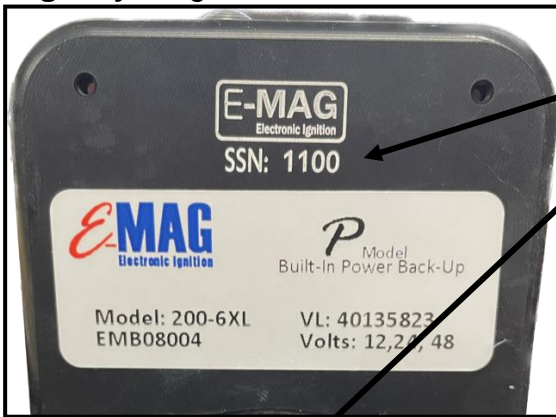
Mandatory Service Bulletin

Date: 5/24/2024

Topic: A batch of 56 6-cylinder ignitions shipped between Feb and May of 2024 (new and serviced units) may have insufficient clearance between internal case bolts and the circuit board.

Models Affected: 200-6XL, 200-6XLF, 200-6XC

Urgency: High



Identification:

- 1) Markings – Serial numbers of new and service units affected - see below.
- 2) After service, the hardware notation on the service sticker will read “HW24” or higher (per example shown).

Serial No. (new units) 1061 thru 1080, 1085, 1087, 1089, 1091, 1095 thru 1112, 1117, 1118, 1120.

Serial No. (serviced units). 0205, 0472, 0473, 0513, 0589, 0603, 0610, 0627, 0654, 0655, 0680, 0792

Background:

We have identified one instance where the clearance between a circuit board trace and an internal case bolt was too close, causing a power supply short to ground after 10 hours of operation.

Actions Required:

Return to E-MAG for case bolt update (no cost to customer).